# HITACHI SPLIT-SYSTEM **HEAT PUMP AIR-CONDITIONERS**

# **@HITACHI**

HITACHI proudly presents to our customers this Split-system Heat pump air Conditioner, form 13 HP, 15 HP and 20 HP, which is designed for medium and low outdoor temperatures, and comply with almost any types of installation requirements.

These split-system heat pump air conditioners are composed of outdoor units and Indoor units. The outdoor units are composed of compressors, air-cooled heat exchangers, outdoor fans, electronic expansion valves, and auxiliary and control equipment compactly packed in a weather-proof cabinet.

The indoor units are direct expansion fan coil units for indoor installations, and are designed for duct air distribution systems in domestic and commercial applications. These units are composed of heat exchanger, indoor fan, a fan motor, the remote controller and auxiliary equipment in a cabinet.





#### Nominal Capacity Range

Cooling 31,000 Kcal/h to 48,000 Kcal/h 36,000 W to 41,600 W 123,000 Btu/h to 190,500 Btu/h RAS-P15HU + RAS-P15HC Heating 31,000 Kcal/h to 48,000 Kcal/h RAS-P20HU + RAS-P20HC

36,000 W to 41,600 W

123,000 Btu/h to 190,500 Btu/h

#### Models:

Indoor Units Outdoor units RAS-P13HU + RAS-P13HC

#### **FEATURES**

#### Indoor Units

#### **High Performance Indoor Fan**

The powerful and efficient multi-blade centrifugal fan creates high static pressure with minimum power consumption and smooth air flow. Indoor fan bearings can be replaced without removing fans. An adjustable motor pulley is mounted in all models, in order to cover wider ranges of fan speed.

#### **Well-Designed Indoor Heat Exchanger**

Highly-Efficient cross fin coils have been applied to provide a larger cooling capacity with low air speed on the coil.

#### Convertible Air Discharge

In order to a multitude of ducting arrangements, models RAS-P13HU, RAS-P15HU and RAS-P20HU are composed of a convertible fan compartment. The standard type is Horizontal air discharge and vertical air discharge is applicable for special order.

#### Outdoor Units

#### Wide Working Range

Outstanding working ranges and performance are the hallmarks of these HITACHI units. A Model is available which perfectly matches any air conditioning requirements. These units are designed for medium/low outdoor temperatures for cooling and for low outdoor temperatures for heating.

#### High Efficiency, Low Vibration

Hitachi's scroll compressors have become renowned for their high levels of efficiency, low noise and low vibration.

The Scroll compressors incorporate a number of unique features. These include compressor motors cooled by the discharge gases and the placement of the oil reservoir on the high-pressure side, for improved efficiency and oil supply. This, combined with Hitachi's expertise in precision manufacturing, creates a compressor design with fewer moving parts, superior efficiencies, lower noise and minimal vibration.

#### **Compressor Protection**

This durable, dependable and efficient system is comprised of the following components: overcurrent protector, a reverse phase protection, pressure switch, a delay timer, a discharge gas thermostat and crankcase heaters. The compressor will be protected under all predictable conditions: low voltage, voltage fluctuation, phase imbalance, and failure of related equipment.

#### **Defrosting System**

A compact heat exchanger minimizes frost and shortens defrosting time. This efficient heat exchanger lowers the required defrosting temperature, and shortens the defrosting cycle. The defrosting cycle is initiated by the coil temperature: unnecessary defrosting operations are immediately eliminated by the action of the electronic control system.

#### **Refrigerant Flow Control**

Exclusive electronic expansion valve for cooling and heating ensure a wide heating and cooling operating range, and efficient operation is maintained.

#### **Four-Way Valve**

A factory-installed 4-way valve permits automatic cooling and heating operations.

#### **Suction Line Accumulator**

The suction line accumulator prevents liquid refrigerant from flooding into the compressor.

#### **Capacity control**

Each unit is equipped with two compressor and two independent refrigeration cycle so that one compressor operation can reduce the operation cost against a partial load of one large compressor.



## **GENERAL DATA**

### **Heating/Cooling Capacity According to Unit Combination**

Model				
Indoor Unit		RAS-P13HU	RAS-P15HU	RAS-P20HU
Outdoor Unit		RAS-P13HC	RAS-P15HC	RAS-P20HC
Nominal	Kcal/h	31,000	35,800	48,000
Heating Capacity	W	36,000	41,600	55,800
	Btu/h	123,000	142,000	190,500
Nominal	Kcal/h	31,000	35,800	48,000
Cooling Capacity	W	36,000	41,600	55,800
	Btu/h	123,000	142,000	190,500

#### **General Data for Outdoor Unit**

Model			RAS-P13HC	RAS-P15HC	RAS-P20HC	
Capacity Control		%	100,70,0	100,60,0	100,50,0	
Cabinet		,,	, ,			
Color			Synthetic Resin Painted on Galvanized Steel Plates Beige			
(MUNSELL Code)			(2.5Y 8/2)			
,		968 968 968				
	Height	mm				
Dimensions		(in.)	(38-1/8)	(38-1/8)	(38-1/8)	
	Width	mm	1,986	1,986	1,986	
		(in.)	(78-3/16)	(78-3/16)	(78-3/16)	
	Depth	mm	1,000	1,000	1,000	
	i i	(in.)	(39-3/8)	(39-3/8)	(39-3/8)	
Net Weight	1	` '	405	405	445	
ivet vveignt		kg				
		(lbs.)	(893)	(893)	(981)	
Refrigerant		R407C				
Flow Control Device			Electronic Expansion Valve			
Number of Circuits			2	2	2	
Compressor						
	Type		Hermetic Scroll	Hermetic Scroll	Hermetic Scroll	
	Model		G1000EL / G403DH	G1000EL / G603DH	G1100EL	
	Quantity		1 / 1	1 / 1	2	
Heat Exchanger			Multi-Pass Cross-Finned Tube			
Outdoor Fan			Direct Driven Propeller Fan			
Motor	50Hz	kW	0.45 / 0.2	0.45 / 0.2	0.45	
		(hp)	(3/5) / (1/4)	(3/5) / (1/4)	(3/5)	
Quantity			1 / 1	1 / 1	2	
Connections			With Flare	Nut or Companion Flange for F	Field Piping	
Liquid Outlet						
Size		mm	Ø15.88 / Ø12.7	Ø15.88	Ø15.88	
		(in.)	(5/8) / (1/2)	(5/8)	(5/8)	
Type			Flare	Flare	Flare	
Quantity			1 / 1	2	2	
Gas Inlet						
Size		mm	Ø28.57 / Ø19.05	Ø28.57 / Ø22.2	Ø28.57	
0.20		(in.)	(1-1/8) / (3/4)	(1-1/8) / (7/8)	(1-1/8)	
Туре		()	Flange / Flare	Flange / Flare	Flange	
Quantity			1/1	1/1	2	
Wiring Hole					<del>-</del>	
Main Power		mm	Ø <b>52</b> *	Ø <b>52</b> *	Ø <b>52</b> *	
		(in.)	(2-1/16)	(2-1/16)	(2-1/16)	
Control		mm	Ø26.1*	Ø26.1*	Ø26.1*	
Johnson		(in.)	(1-1/32)	(1-1/32)	(1-1/32)	
Shipping Weight		kg	440	440	480	
		(lbs.)	(970)	(970)	(1,058)	
Approximate Packing Lis	at	(.20.)	(0,0)	(5.5)	(1,000)	
Height		mm	1,058	1,058	1,058	
ricigni		(in.)	(41-21/32)	(41-21/32)	(41-21/32)	
Width		mm	2,030	2,030	2,030	
vvidtri			(79-29/32)	(79-29/32)	(79-29/32)	
Depth		(in.)	(79-29/32) 1,060	1,060	1,060	
Берин		mm (in.)	(41-23/32)	(41-23/32)	(41-23/32)	
Management		(in.)	,	` '	, , , , , , , , , , , , , , , , , , , ,	
Measurements		$m^3$	2.28	2.28	2.28	

<sup>\* :</sup> Knockout Hole



#### **General Data for Indoor Unit**

Model			RAS-P13HU	RAS-P15HU	RAS-P20HU	
Cabinet			Galvanized Steel Plate			
Color				_		
(MUNSELL Code)				<u> </u>		
Outer Dimensions H	Height	mm	805	805	1055	
		(in.)	(31-11/16)	(31-11/16)	(41-17/32)	
	Width	mm	1,550	1,550	1,600	
		(in.)	(61-1/32)	(61-1/32)	(63)	
	Depth	mm	860	860	860	
		(in.)	(33-27/32)	(33-27/32)	(33-27/32)	
Net Weight		kg	185	185	235	
		(lbs.)	(408)	(408)	(518)	
Refrigerant				R407C		
Number of Circuits			2	2	2	
Indoor Fan			Multi-	Blade Centrifugal Fan(Double S	uction)	
Nominal Air Flow		m³/min	110	130	180	
		m³/s	1.83	2.17	3.05	
		L/s	1,830	2,170	3,050	
		(cfm)	(3,880)	(4,590)	(6,360)	
Motor		kW	2.2	2.2	3.7	
		(hp)	(3)	(3)	(5)	
Quantity		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	1	1	1	
Indoor Heat Exchanger		†	Multi-Pass Cross-Finned Tube			
Connections						
Refrigerant Piping			Brazing Connection			
Liquid Inlet		1				
Size(O.D)		mm	Ø15.88 / Ø12.7	Ø15.88	Ø15.88	
OIZC(O.D)		(in.)	(5/8) / (1/2)	(5/8)	(5/8)	
Quantity		(111.)	1/1	2	(3/0)	
Gas Outlet			171			
		mm	Ø28.57 / Ø19.05	Ø28.57 / Ø22.2	Ø28.57	
Size(O.D)		mm (in.)	(1-1/8) / (3/4)	(1-1/8) / (7/8)	(1-1/8)	
Quantity		(in.)				
Condensate Drain		+	1/1 1/1 2			
Size		FPT	3/4	Female Piping Thread Screw 3/4	3/4	
Quantity		[ [	3/4 1	3/4	3/4 1	
•		+	I	1	I	
Wiring Hole			<b>07</b>	(207	<b>α27</b>	
Size		mm (in.)	Ø27	Ø27	Ø27	
Quantity		(in.)	(1-1/16) 2	(1-1/16) 2	(1-1/16) 2	
Quantity Shipping Weight		l/a				
Shipping Weight		kg (lbs.)	205 (452)	205 (452)	255 (562)	
Approximate Backing Li	ct	(105.)	(404)	(402)	(302)	
Approximate Packing List Height			925	925	1,175	
i leigiit		mm (in.)	(36-13/32)	(36-13/32)	(46-1/4)	
Width		(in.)	(36-13/32) 1,670	1,670	(46-1/4) 1,720	
		mm (in.)				
Depth		(in.)	(65-3/4)	(65-3/4)	(67-23/32)	
		mm (in.)	910 (35-13/16)	910 (35-13/16)	910 (35-13/16)	
Magaurananta		(in.)	, ,			
Measurements		m°	1.41	1.41	1.84	

#### NOTES:

1. The nominal capacities are the combined capacities of the HITACHI standard split system and are based on the JIS standard B8616.

Cooling Operation Conditions:
Air Inlet Temperature:

Indoor 27°C DB/19°C WB (80°F DB/66.2°F WB)

Outdoor  $35^{\circ}$ C DB( $95^{\circ}$ F DB) Heating Operation Conditions:

Air Inlet Temperature: Indoor 20°C DB(68°F DB)

Outdoor  $7^{\circ}CDB/6^{\circ}CWB$  ( $45^{\circ}FDB/43^{\circ}FWB$ ) Piping Length: 7.5Meters. Piping Lift: 0 Meter.

3. Standard Power Supply

Main (AC 3Ø) Control (AC 1Ø) 415V 50Hz 240V 50Hz

#### 2. Working Range:

Cooling Operation Conditions:

Air Inlet Temperature:

Indoor Maximum of  $32^{\circ}DB / 22.5^{\circ}WB$  and Minimum of  $19.5^{\circ}DB / 14^{\circ}WB$ .

Outdoor Maximum of  $46^{\circ}CDB$  and Minimum of  $0^{\circ}CDB$ .

Heating Operation Conditions:

Air Inlet Temperature:

Indoor Maximum of 27°C DB and Minimum of 15°C DB.

Outdoor Maximum of 21°C DB/15.5°C WB and

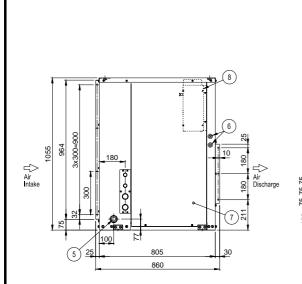
Minimum of -10°C DB / -11°C WB.



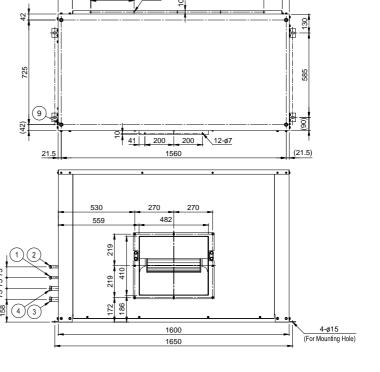
#### **DIMENSIONAL DATA**

#### **Indoor Unit**

#### RAS-P13HU and RAS-P15HU (49) 1405 Mark Name Summary Refrigerant Liquid Line for NO.1 Cycle ø15.88 Brazing 4x300=1200 Ø12.7 Brazing for RAS-P13HU 300 16-ø7 Refrigerant Liquid Line for NO.2 Cycle #15.88 Brazing for RAS-P15HU ø28.57 Brazing 3 Refrigerant Gas Line for NO.1 Cycle Ø19.05 Brazing for RAS-P13HU Ø22.2 Brazing for RAS-P15HU Refrigerant Gas Line for NO.2 Cycle Condensate Drain FPT 1 5 Holes for Power Supply and Circuit Wiring 2-ø27 725 585 Service Panel 8 Magnetic Switch Box 4-M16 Screw Holes for Suspension Bolt 9 (06 (42) 89 200 10-ø7 (21.5) 21.5 1510 557 218 378 Air Intake 714 805 180 88 4-ø15 1550 (For Mounting Hole) 30 1600 **RAS-P20HU** 1455 Mark Name ø15.88 Brazing 4x300=1200 Refrigerant Liquid Line for NO.1 Cycle 300 18-ø7 ø15.88 Brazing Refrigerant Liquid Line for NO.2 Cycle ø28.57 Brazing 3 Refrigerant Gas Line for NO.1 Cycle 130 Refrigerant Gas Line for NO.2 Cycle ø28.57 Brazing Condensate Drain FPT 1 Holes for Power Supply and Circuit Wiring 2-ø27 7 Service Panel 8 Magnetic Switch Box



9 Screw Holes for Suspension Bolt



#### **Outdoor Unit**

